

North Spirit Vodka – Production & Supply Chain Overview

Crafted for Purity. Built for Growth.

From vision to reality, every bottle
embodies nature, tradition, and
quality



From Vision to Reality

Every bottle of **North Spirit Vodka** begins with a story — a vision brought to life, inspired by the raw, untamed beauty of Sweden's wilderness.

Crafted with bold intent and precision, our vodka reflects deep respect for nature, tradition, and refined quality.





Production & Supply Chain

At **North Spirit Vodka**, quality, craftsmanship, and precision define every step of our production and distribution process.

We are proud to collaborate with world-class partners to ensure the highest quality from grain to glass. Our streamlined supply chain guarantees premium production standards, consistency, and readiness for global expansion.



Production – Expertly Crafted in Poland

- Produced in partnership with a renowned Polish distillery (30+ years of expertise).
- Facility operates fully automated lines with millions of liters annual capacity.
- Own grain cultivation ensures traceability & quality
- Combines traditional craftsmanship with advanced technology to create an ultra-premium vodka—pure, smooth, and free from additives or sugar.
- Internal lab testing and monitoring at every stage, certified under ex. ISO 22000 and HACCP.
- Multi-stage distillation removes impurities while preserving grain's natural essence.
- High-performance filtration for clarity and smoothness.
- Sustainable practices throughout production



Bottling & Packaging – ODB Beverages

Once distilled, North Spirit Vodka is transported to ODB Beverages in the Netherlands – a company with over 350 years of heritage in spirit craftsmanship that seamlessly combines tradition with modern precision.

- Modern bottling lines ensure precision in filling, sealing, and preservation of quality in every bottle.
- Bottled in premium glass with direct printing - reinforcing North Spirit Vodka's distinctive, refined, premium identity.
- Certified BRCGS (Global Standard for Food Safety) – AA status and Sedex member.



NORTH SPIRIT
VODKA

Bonded Storage – Amsterdam Warehouse Company

Finished products are securely stored at the Amsterdam Warehouse Company's 40,000m² bonded warehouse.

- 40,000m² bonded facility
- Secure storage and professional handling
- Optimized logistics and stock management



Global Distribution – Direct Drinks Distribution

To support our global reach, North Spirit Vodka partners with Direct Drinks Distribution, a logistics leader operating in over 40 countries across five continents.



- Operations in 40+ countries
- Direct-to-consumer logistics (D2C)
- End-to-end management with fulfillment
- Marketing support: full visibility into performance and sales data to boost strategy and profitability.
- Scalability & reach: enabling us to fulfill global demand faster, with transparency and cost savings.

Conclusion

From carefully cultivated grain to the final bottle, North Spirit Vodka embodies authenticity, craftsmanship, and uncompromising quality.

Backed by trusted partners and a scalable global supply chain, we are strategically positioned to build an iconic brand and lead the next generation of premium spirits worldwide.

